Qty:

Each

Monday, 9/25/2006 7:17:36 AM

User:

Chantal Lavoie

Process Sheet

Drawing Name

Part Number

Material

Due Date

Drawing Number

Project Number

Drawing Revision

: LOCKNUT

: D30153

: N/A

: N/A

: 10/2/2006

. D3015 REV. B

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 28706

Estimate Number

: 10071

P.O. Number This Issue

Prsht Rev.

First Issue

Written By

Previous Run

:NIM

: 9/25/2006

S.O. No. : NIA

: 27908

: PURCHASED PARTS Type

Checked & Approved By

Comment

: Est: A 01.06.28 New Issue SM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

500

1.0

PG



PURCHASING

Comment: PURCHASING

Issue P/O: _2 \

Description: SS locknut with nylon insert

Possible Supplier: Acklands P/N: PFS LNNC516S1

Material release note required

2.0

PFSLNNC516S1

LOCKNUT

Lock Nut



Comment: Qty.:

cdo6109125

1.0000 Each(s)/Unit Total: 200.0000 Each(s)



3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Recieive & Inspect for Transit Damage

Ensure Material Release Note is attached

QC6

DIMENSIONAL CHECK



4.0

Comment: DIMENSIONAL CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Page 1

Form: rprocess

Dart Aerospace Ltd

W/O:		WORK ORDER C	HANGES				
DATE	STEP	PROCEDURE CHANGE	By Date		Approval Chief Eng / Prod Mgr	Approval QC Inspector	
<u></u>							

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date: <u>⋘/ 09 /</u> Q8
			QA: N/C C	losed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)													
DATE		Description of NC		Corrective Action Section B	Verification		A =======								
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto							

NOTE: Date & initial all entries

Date:

Monday, 9/25/2006 7:17:36 AM

User:

Chantal Lavoie

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LOCKNUT

Job Number: 28706

Part Number: D30153

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



D609/28

Dart Aerospace Ltd

W/O:		WORK ORDER CH	ANGES				· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	۸:	Date:	
			QA:	N/C Closed	l:	_ Date: _	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)												
DATE		Description of NC		Corrective Action Section B	Verification	Approval	Approval							
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector						
····								-						
NOTE: D	ate & initial al	II entries												

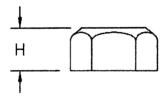




DESIG	74	DRAWN BY	DART AEROSPAC HAWKESBURY, ONTARIO, C	
CHEC		APPROVED	DRAWING NO.	REV. B
"	TH	-#-	D3015	SHEET 1 OF 1
DATE	V. kainta (mre .	SCALE
03.0	07.15		LOCKNUT	NTS
Α		01.05.03	NEW ISSUE	
В		03.07.15	ADD D3015-7	

SPECIFICATION CONTROL DRAWING

DESCRIPTION: SS LOCKNUT WITH NYLON INSERT. TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED. ALL DIMENSIONS ARE IN INCHES.



	PART NO	SIZE	HEIGHT	POSSIBLE SUPPLIER
			H	
[D3015-1	1/4-20 UNC	0.31	ACKLANDS, P/N PFS LNNC14S1
1	D3015-3	5/16-18 UNC	0.34	ACKLANDS, P/N PFS LNNC516S1
1	D3015-5	7/16-14 UNC	0.46	ACKLANDS, P/N PFS LNNC716S1
l	D3015-7	M5	0.19	ACKLANDS, P/N PFS LNNM5S1

REFERENCE ONLY



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